

PRODUCT DATA SHEET













Our prepackaged magnesium anode is mainly composed of a cast magnesium anode centrally packed in a permeable cotton bag or cardboard tube with highly hygroscopic backfill. Normally, it is firmly wrapped in a PE bag or paper outer lining (usually for shipping purposes) which should be removed prior to installation.

The added backfill helps to decrease the resistance of the anode to the ground, retains moisture and allows for a better efficiency and homogeneous consumption of the anode, thus creating an efficient anode bed.

Environment-friendly Backfill

Our backfill is prepared with the following naturally degradable and recyclable materials according to a certain weight ratio:

• Hydrated Gypsum: 75%

• Bentonite: 20%

• Sodium Sulphate: 5%

The content of harmful elements in the backfill is lower than industrial safety standards, which will not bring any pollution to the surroundings.

• Cadmium(Cd): ≤ 1 ppm

Arsenicum(As): ≤ 1 ppm

Mercury(Hg) : ≤ 1 ppm

• Phosphorus(P): \leq 10 ppm

Multiple Cable Options

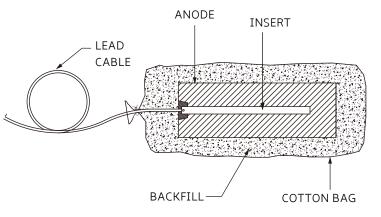
Our standard lead cable is 10ft. AWG #12 Solid THHN/THWN. PVC/PVC, XLPE/PVC, HMWPE or TW cable can also be supplied with customized sizes, lengths and colours upon request. The cable can be connected by direct brazing, mechanical or welding to ensure high pull strength and low connection resistance.

Easy Installation

Prepackaged anode is appropriate for direct burial. It simplifies the on-site construction process for convenient and fast installation. The original operation at the construction site will be completed in the factory, which effectively ensure the construction and installation quality of the anode ground bed.

Anode Packed in Cotton Bag





Anode Packed in Cardboard Tube







CHEMICAL COMPOSITION

Our magnesium anode is casted from high-purity magnesium ingot and advanced technology. There are two alloy types with different electro-potential as below:

■ High Potential

High potential anode is manufactured from 99% pure magnesium, according to ASTM B843-M1C standard.

Standard Potential

Standard potential anode is manufactured in accordance with ASTM B843-AZ63B standard.

Element		Content (%)	Element		Content (%)
Aluminum	(AI)	0.010 max.	Aluminum	(AI)	5.300 ~ 6.700
Manganese	(Mn)	0.500 ~ 1.300	Manganese	(Mn)	0.150 ~ 0.700
Zinc	(Zn)	_	Zinc	(Zn)	2.500 ~ 3.500
Silicon	(Si)	0.050 max.	Silicon	(Si)	0.100 max.
Copper	(Cu)	0.020 max.	Copper	(Cu)	0.020 max.
Iron	(Fe)	0.030 max.	Iron	(Fe)	0.003 max.
Nickel	(Ni)	0.001 max.	Nickel	(Ni)	0.002 max.
Single Impurity	(Each)	0.050 max.	Single Impurity	(Each)	0.050 max.
Other Impurities	(Total)	0.300 max.	Other Impurities	(Total)	0.300 max.
Magnesium	(Mg)	Remainder	Magnesium	(Mg)	Remainder

ELECTROCHEMICAL PROPERTIES

■ High Potential

The high driving voltage means greater protection can be delivered from fewer anodes. Therefore, it is capable to be used in dry or sandy areas where resistivities exceeding 2,000 Ω .cm, or for structures containing numerous corrosion hot-spots.

Standard Potential

The zinc and aluminum elements lower the cost of the anode, but they also lower the driving potential. It is ideal for soil conditions where resistivity is under 20 Ω .m.

Technical Measurement	Performance	Technical Measurement	Performance	
Open Circuit Voltage	1.70 ~ 1.75 Volts	Open Circuit Voltage	1.50 ~ 1.55 Volts	
Closed Circuit Voltage	1.58 ~ 1.62 Volts	Closed Circuit Voltage	1.45 ~ 1.50 Volts	
Current Capacity	1100 A.h/kg (500 A.h/lbs)	Current Capacity	1230 A.h/kg (550 A.h/lbs)	
Current Efficiency	50% min.	Current Efficiency	55% min.	

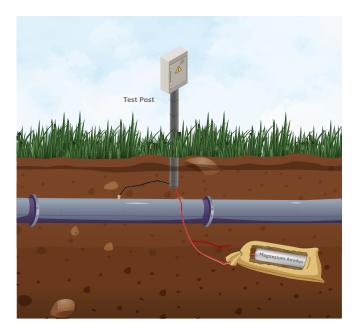
^{*} The open/closed circuit voltage is with respect to a saturated calomel electrode.



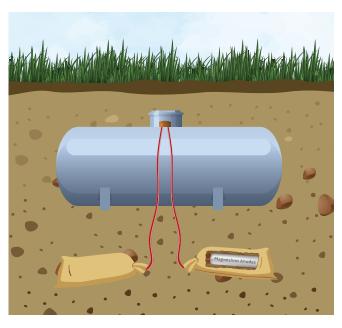


PRACTICAL APPLICATION

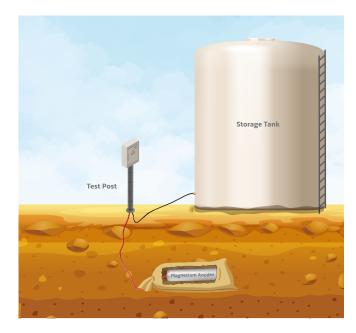
Magnesium anodes are economical solutions that can be used for land application, especially for buried structures with high resistivity of environment. They are generally applied in the sacrificial anode cathodic protection (SACP) system of onshore pipelines, underground storage tanks (USTs), external bottom of aboveground tanks, etc. Bare magnesium anode is usually comes in copper cable with certain type of insulation and prepacked in a linen bag containing a rapid wetting, moisture-retaining backfill, which reduces the electrolyte resistively adjacent to the anode for improved performance.



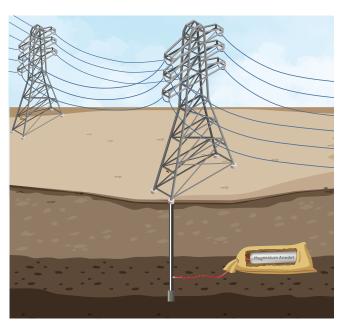
Protect the external surface of buried metallic transmission pipelines



Protect the external surface of underground steel propane tank



Protect the outer surface of aboveground storage tank floor



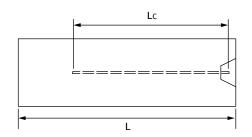
Protect the steel pylon foundations which are in direct contact with the soil

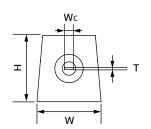




SPECIFICATIONS

■ Square Shape Anode

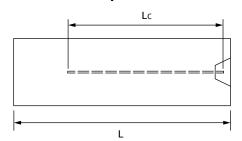


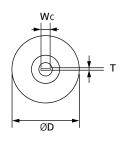




Item No.	Anode Dimensions (W x H x L)		Insert Dimensions		Prepackaged Size		Weight	
item No.	High Potential	Standard Potential	Wc	T	Diameter	Length	N.W	G.W
YX-MG-B3S3	86.3 x 76 x 120 mm	86.3 x 76 x 115 mm	14 mm	1.5 mm	160 mm	300 mm	1.4 kg	8.5 kg
	(3.4" x 3" x 4.7")	(3.4" x 3" x 4.5")	(0.6")	(0.06")	(6.3")	(11.8")	(3.1 lbs)	(18.7 lbs)
YX-MG-B5S3	86.3 x 76 x 204 mm	86.3 x 76 x 198 mm	14 mm	1.5 mm	160 mm	350 mm	2.3 kg	10 kg
	(3.4" x 3" x 8")	(3.4" x 3" x 7.8")	(0.6")	(0.06")	(6.3")	(13.8")	(5 lbs)	(22 lbs)
YX-MG-B9S3	86.3 x 76 x 365 mm	86.3 x 76 x 345 mm	14 mm	1.5 mm	160 mm	550 mm	4.1 kg	16 kg
	(3.4" x 3" x 14.4")	(3.4" x 3" x 13.6")	(0.6")	(0.06")	(6.3")	(21.7")	(9 lbs)	(35.3 lbs)
YX-MG-B17S3	86.3 x 76 x 680 mm	86.3 x 76 x 650 mm	14 mm	1.5 mm	160 mm	800 mm	7.7 kg	23 kg
	(3.4" x 3" x 26.8")	(3.4" x 3" x 25.6")	(0.6")	(0.06")	(6.3")	(31.5")	(17 lbs)	(50.7 lbs)
YX-MG-B32S5	117 x 127 x 563 mm	117 x 127 x 535 mm	20 mm	2 mm	195 mm	700 mm	14.5 kg	30 kg
	(4.6" x 5" x 22.2")	(4.6" x 5" x 21")	(0.8")	(0.08")	(7.7")	(27.6")	(32 lbs)	(66.1 lbs)
YX-MG-B48S5	117 x 127 x 845 mm	117 x 127 x 820 mm	20 mm	2 mm	200 mm	1000 mm	21.8 kg	45 kg
	(4.6" x 5" x 33.3")	(4.6" x 5" x 32.3")	(0.8")	(0.08")	(7.9")	(39.4")	(48.1 lbs)	(99.2 lbs)
YX-MG-B60S4	102 x 102 x 1485 mm	102 x 102 x 1515 mm	20 mm	3 mm	190 mm	1650 mm	27.3 kg	68 kg
	(4" x 4" x 58.5")	(4" x 4" x 59.6")	(0.8")	(0.12")	(7.5")	(65")	(60 lbs)	(150 lbs)

■ Circular Shape Anode





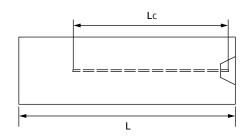


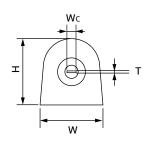
Item No.	Anode Dimensions (ØD x L)		Insert Dimensions		Prepackaged Size		Weight	
	High Potential	Standard Potential	Wc	T	Diameter	Length	N.W	G.W
YX-MG-BR50	Ø114 x 288 mm	Ø114 x 275 mm	25 mm	2 mm	160 mm	480 mm	5 kg	13.5 kg
	(Ø4.5" x 11.3")	(Ø4.5" x 10.8")	(1")	(0.08")	(6.3")	(18.9")	(11 lbs)	(29.8 lbs)
YX-MG-BR100	Ø114 x 565 mm	Ø114 x 545 mm	25 mm	2 mm	175 mm	710 mm	10 kg	25 kg
	(Ø4.5" x 22.2")	(Ø4.5" x 21.5")	(1")	(0.08")	(6.9")	(28")	(22 lbs)	(55.1 lbs)
YX-MG-BR145	Ø146 x 505 mm	Ø146 x 475 mm	25 mm	2 mm	200 mm	650 mm	14.5 kg	30 kg
	(Ø5.75" x 19.9")	(Ø5.75" x 18.7")	(1")	(0.08")	(7.9")	(25.6")	(32 lbs)	(66.1 lbs)
YX-MG-B50R8	Ø203 x 406 mm	Ø203 x 395 mm	25 mm	2 mm	280mm	580mm	22.7kg	52kg
	(Ø8" x 16")	(Ø8" x 15.6")	(1")	(0.08")	(11")	(22.8")	(50 lbs)	(114.5 lbs)
YX-MG-BR273	Ø114 x 1524 mm	Ø114 x 1450 mm	25 mm	2 mm	175 mm	1650 mm	27.3 kg	58 kg
	(Ø4.5" x 60")	(Ø4.5" x 57.1")	(1")	(0.08")	(6.9")	(65")	(60 lbs)	(127.9 lbs)





■ D-Shape Anode







T. N.	Anode Dimensions (W x H x L)		Insert Dimensions		Prepackaged Size		Weight	
Item No.	High Potential	Standard Potential	Wc	T	Diameter	Length	N.W	G.W
YX-MG-B5D2	70 x 76 x 310 mm	70 x 76 x 305 mm	14 mm	1.5 mm	127 mm	450 mm	2.3 kg	8.2 kg
	(2.8" x 3" x 12.2")	(2.8" x 3" x 12.0")	(0.6")	(0.06")	(5")	(17.7")	(5 lbs)	(18.1 lbs)
YX-MG-B5D3	89 x 95 x 190 mm	89 x 95 x 180 mm	14 mm	1.5 mm	160 mm	300 mm	2.3 kg	9 kg
	(3.5" x 3.7" x 7.5")	(3.5" x 3.7" x 7.1")	(0.6")	(0.06")	(6.3")	(11.8")	(5 lbs)	(19.8 lbs)
YX-MG-B9D2-1	63.5 x 66 x 650 mm	63.5 x 66 x 640 mm	14 mm	1.5 mm	130 mm	810 mm	4.1 kg	25 kg
	(2.5" x 2.6" x 25.6")	(2.5" x 2.6" x 25.2")	(0.6")	(0.06")	(5.1")	(31.9")	(9 lbs)	(55.1 lbs)
YX-MG-B9D2	70 x 76 x 545 mm	70 x 76 x 540 mm	14 mm	1.5 mm	140 mm	690 mm	4.1 kg	16 kg
	(2.8" x 3" x 21.5")	(2.8" x 3" x 21.3")	(0.6")	(0.06")	(5.5")	(27.2")	(9 lbs)	(35.3 lbs)
YX-MG-B9D3	89 x 95 x 345 mm	89 x 95 x 325 mm	14 mm	1.5 mm	160 mm	550 mm	4.1 kg	16 kg
	(3.5" x 3.7" x 13.6")	(3.5" x 3.7" x 12.8")	(0.6")	(0.06")	(6.3")	(21.7")	(9 lbs)	(35.3 lbs)
YX-MG-B14D2	70 x 76 x 850 mm	70 x 76 x 815 mm	14 mm	1.5 mm	140 mm	950 mm	6.36 kg	22 kg
	(2.8" x 3" x 33.5")	(2.8" x 3" x 32.1")	(0.6")	(0.06")	(5.5")	(37.4")	(14 lbs)	(48.5 lbs)
YX-MG-B17D2	63.5 x 67 x 1210 mm	63.5 x 67 x 1188 mm	14 mm	1.5 mm	140 mm	1350 mm	7.7 kg	31 kg
	(2.5" x 2.6" x 47.6")	(2.5" x 2.6" x 46.8")	(0.6")	(0.06")	(5.5")	(53.1")	(17 lbs)	(68.3 lbs)
YX-MG-B17D3	89 x 95 x 645 mm	89 x 95 x 610 mm	14 mm	1.5 mm	160 mm	780 mm	7.7 kg	22 kg
	(3.5" x 3.7" x 25.4")	(3.5" x 3.7" x 24")	(0.6")	(0.06")	(6.3")	(30.7")	(17 lbs)	(48.5 lbs)
YX-MG-B17D4	102 x 108 x 525 mm	102 x 108 x 405 mm	20 mm	3 mm	190 mm	680 mm	7.7 kg	28 kg
	(4" x 4.3" x 20.7")	(4" x 4.3" x 16")	(0.8")	(0.12")	(7.5")	(26.8")	(17 lbs)	(61.7 lbs)
YX-MG-B20D2	70 x 76 x 1524 mm	70 x 76 x 1495 mm	14 mm	1.5 mm	140 mm	1650 mm	9.1 kg	38 kg
	(2.8" x 3" x 60")	(2.8" x 3" x 58.9")	(0.6")	(0.06")	(5.5")	(65")	(20 lbs)	(83.8 lbs)
YX-MG-B32D5	140 x 146 x 498 mm	140 x 146 x 472 mm	20 mm	2 mm	200 mm	680 mm	14.5 kg	30 kg
	(5.5" x 5.7" x 19.6")	(5.5" x 5.7" x 18.6")	(0.8")	(0.08")	(7.9")	(26.8")	(32 lbs)	(66 lbs)
YX-MG-B40D3	103 x 90 x 1480 mm	103 x 90 x 1450 mm	20 mm	2 mm	160 mm	1600 mm	18.2 kg	40 kg
	(4.1" x 3.5" x 58.3")	(4.1" x 3.5" x 57.1")	(0.8")	(0.08")	(6.3")	(63")	(40 lbs)	(88 lbs)
YX-MG-B48D5	140 x 146 x 750 mm	140 x 146 x 710 mm	20 mm	2 mm	205 mm	960 mm	21.8 kg	45 kg
	(5.5" x 5.7" x 29.5")	(5.5" x 5.7" x 28")	(0.8")	(0.08")	(8.1")	(37.8")	(48 lbs)	(99.2 lbs)
YX-MG-B60D4	112 x 112 x 1524 mm	114 x 114 x 1485 mm	20 mm	3 mm	190 mm	1650 mm	27.3 kg	68 kg
	(4.4" x 4.4" x 60")	(4.5" x 4.5" x 58.5")	(0.8")	(0.12")	(7.5")	(65")	(60 lbs)	(150 lbs)

Note: All dimensions and weights shown above are nominal. The information provided is subject to change without notice.







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